

Work Order ID 50494



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July 10, 2009 2:43:25 PM

Item ID: D206-781-545KIV

Accept



Setup Start



Revision ID: A-PROTO

Stop



Item Name: Rotor Brake Panel-Ivory

Start Date: 07/13/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 07/17/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *mf*

Date: 09-07-10

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

HN-D407-781

D-PROTO

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-781-545KIV CHG001

NA

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

ENGINEERING
APPROVAL

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Eng's testing
09.09.21

Work Order ID 50494



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Item ID: D206-781-545KIV

Accept



Setup Start



Revision ID: A-PROTO

Stop



Item Name: Rotor Brake Panel-Ivory

Start Date: 07/13/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 07/17/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-766-015

Location: _____

PPP Rev: _____

Eng's testing
14 09.07.21

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

09.07.22 Prototype

charge to RA0303JUL

24-07-09
Saved in
RA0303A-JUL

Picklist Print

Page 1

July 10, 2009 2:43:24 PM

Work Order ID: 50494

Parent Item: D206-781-545KIVRevA-PROTO

Parent Item Name: Rotor Brake Panel-Ivory

Start Date: 07/13/2009

Required Date: 07/17/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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ALS4-632-80

Purchased

No

110

Each

77.0000

4.0000



Insert

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

77

17841

77

D396-1KIVRevA-
PROTO

Manufactured

No

110

Each

0.0000

1.0000



Rotor Brake Panel

NAS388-6-12P

Purchased

No

110

Each

88.0000

4.0000



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

88

111310

88

NAS391B6P

Purchased

No

110

Each

99.0000

4.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

99

110221

99

17841 (48) 7/1/10

B50491

111310 (48) 9/7/10

110221 (48) 7/1/10

→ PTO

{ MS21059L06 X 4 Nutplate
MS20420A3-6 X 8 Rivet

M112235
M105055

accounted
for on
mat'l
requisition
form
PA
090722

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D206-781 / D407-781 (JOB # RD0303JUL)

Job #: _____

Date: 09.07.08

Product Name: Interior Trim Panels

Requested By: PH

Design Manager Approval: 

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3844-1KIV	thermo	Overhead Panel, LH	09.06.18	Y	09.07.13	# 50488	
1	D3844-2KIV	thermo	Overhead Panel, RH	09.06.18	Y	09.07.13	# 50489	
1	D3958-1KIV	thermo	Panel	09.06.16	Y	09.07.13	# 50490	
1	D3961-1KIV	thermo	Rotor Brake Panel	09.06.17	Y	09.07.13	# 50491	
1	D206-781-541KIV	SF	Crew Cabin Overhead	09.05.27	N/A	09.07.13	Need work order 50492	
1	D206-781-545KIV	SF	Rotor Brake Panel	09.05.27	N/A	09.07.13	Need work order 50494	

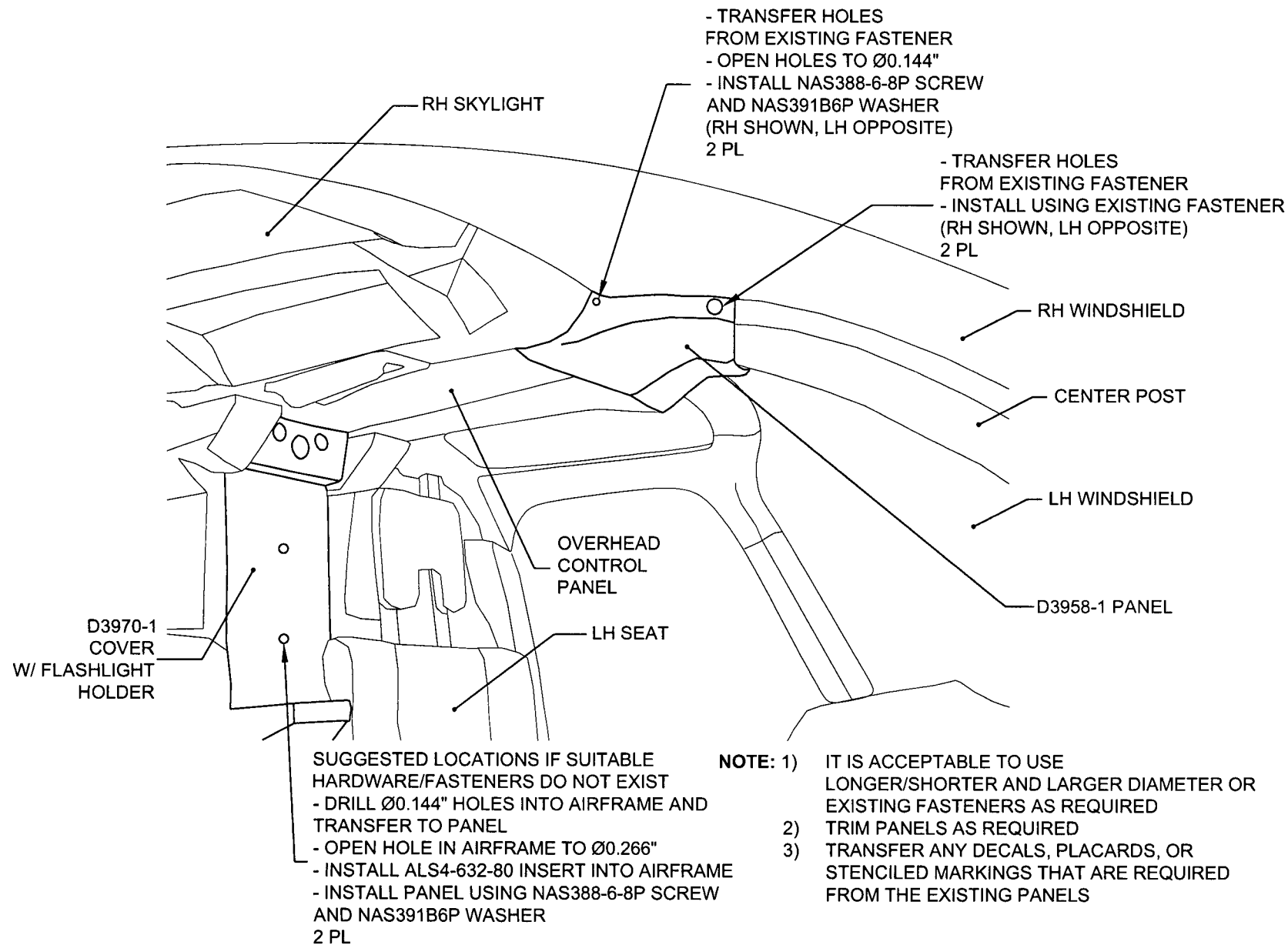
	2	D3930-1	CLIP
	2	D3931-1	ANGLE
	4	MS35207-262	SCREW
	8	AN960C10L	WASHER
	8	MS21042L3	NUT
18	8	MS24694S50	SCREW

D206-781-511/-513 UTILITY KITS

Qty -511	Qty -513	Part Number	Description
X		D206-781-511	UTILITY KIT
	X	D206-781-513	UTILITY KIT W/ (ACS)
1		D206-781-541	CREW CABIN OVERHEAD
	1	D206-781-543	CREW CABIN OVERHEAD W/ DUCT
1	1	D206-781-551	VERTICAL TUNNEL KIT
1		D206-781-561	REAR OVERHEAD KIT
	1	D206-781-563	REAR OVERHEAD KIT (ACS)
1	1	D206-781-571	HAT BIN KIT

D206-781-541/-543/-545/-551/-561/-563/-571 KITS

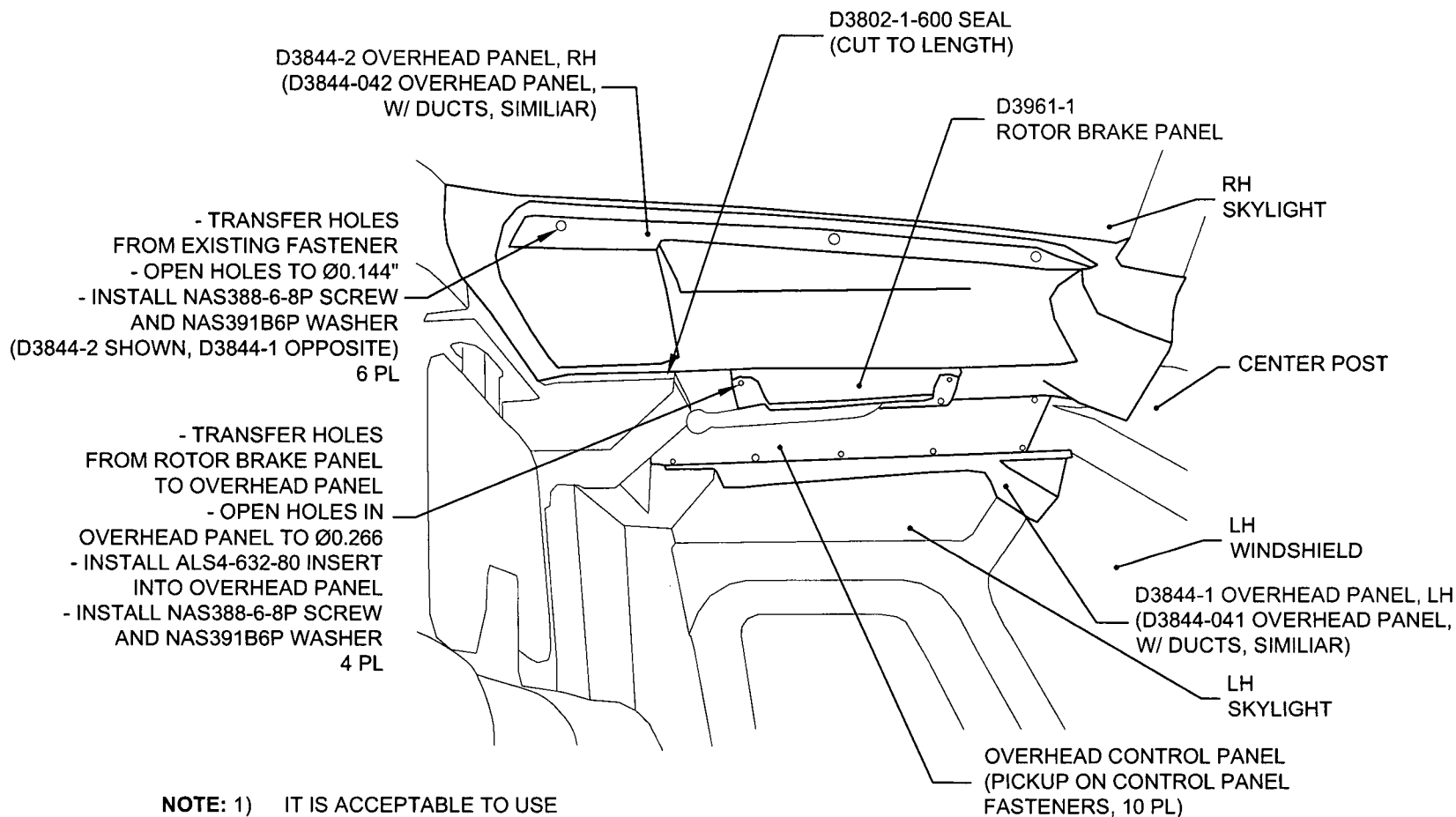
Qty -541	Qty -543	Qty -545	Qty -551	Qty -561	Qty -563	Qty -571	Part Number	Description
X	X						D206-781-541	CREW CABIN OVERHEAD
	X						D206-781-543	CREW CABIN OVERHEAD W/ DUCT
		X					D206-781-545	ROTOR BRAKE PANEL
			X				D206-781-551	VERTICAL TUNNEL KIT
				X			D206-781-561	REAR OVERHEAD KIT
					X		D206-781-563	REAR OVERHEAD KIT W/ DUCT
						X	D206-781-571	HAT BIN KIT
							D3844-041	OVERHEAD PANEL W/ DUCT, LH
							D3844-042	OVERHEAD PANEL W/ DUCT, RH
1							D3844-1	OVERHEAD PANEL, LH
1							D3844-2	OVERHEAD PANEL, RH
1							D3958-1	PANEL
		1					D3961-1	ROTOR BRAKE PANEL
6	6						NAS388-6-8P	SCREW
		4					NAS388-6-12P	SCREW
6	6	4					NAS391B6P	WASHER
2	2						NAS388-6-8P	SCREW
2	2						NAS391B6P	WASHER
		4					ALS4-632-80	INSERT
			1				D3828-1	VERTICAL TUNNEL, LOWER LH
			1				D3828-2	VERTICAL TUNNEL, LOWER RH
			1				D3830-1	VERTICAL TUNNEL, UPPER LH
			1				D3830-2	VERTICAL TUNNEL, UPPER RH
			1				D3959-041	VERTICAL TUNNEL, AFT CENTER
			1				D3970-1	COVER W/ FLASHLIGHT HOLDER
			1				D3802-1-600	SEAL
			2				NAS388-6-8P	SCREW
			6				NAS388-6-12P	SCREW
			8				NAS391B6P	WASHER
			6				MS21059L3	NUTPLATE
			12				MS20426AD3-8	RIVETS
			2				ALS4-632-80	INSERT



PROTOTYPE

PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

09.07.03 *PS*



- NOTE:** 1) IT IS ACCEPTABLE TO USE
LONGER/SHORTER AND LARGER DIAMETER OR
EXISTING FASTENERS AS REQUIRED
- 2) TRIM PANELS AS REQUIRED
- 3) TRANSFER ANY DECALS, PLACARDS, OR
STENCILED MARKINGS THAT ARE REQUIRED
FROM THE EXISTING PANELS

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

09.07.03 *RL*